


NOTES :-

1. MATERIAL BS970 150M19 (EN14A) – 3.1.B CERTIFICATION REQD
2. MACHINE ALL OVER
3. $\phi 60$ & $\phi 75$ DIAMETERS TO BE CONCENTRIC
4. PIN TO BE FREE OF ALL TOOLMARKS, NICKS & SCRATCHES
5. REMOVE ALL BURRS & SHARP CORNERS

CLIENT :		
CLIENT DRAWING NUMBER :		
Damor Engineering Ltd www.damor.co.uk 		
PROJECT :		
TITLE :		
INTERMEDIATE SHAFT		
SCALE : 1:2	DAMOR No : P04/02/03/019	REV : A1

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0-150mm	±1.0	ANGLES	±0°30'
151-1000mm	±2.0	BREAK CORNERS	0.75/1.25 x 45°
OVER 1000mm	±5.0	FILLET RADIUS	0.75/1.25
FABRICATION TOLERANCES U.O.S.			

REV	DATE	DESCRIPTION	DRAWN	CHECKED	APP'D	DRAWING NUMBER	TITLE
A1	4-3-04	FOR MANUFACTURE	DM	SRP	DM		
REVISIONS			APPROVALS			REFERENCE DRAWINGS	